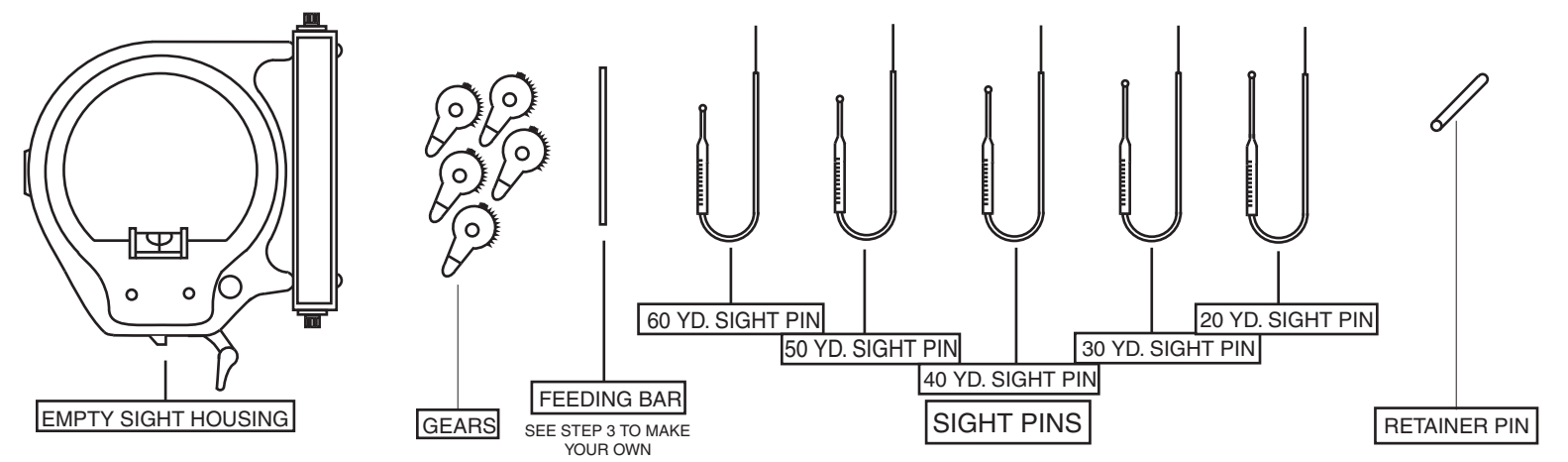


INSTALLATION OF TROPHY RIDGE FLATLINER PINS

FOR ALL MODELS OF FLATLINER, AND FLATLINER XTREME- LEFT AND RIGHT MODELS!



ADDING A SIGHT PIN:

(1) Make sure all the CAM LOCKS are UNLOCKED. Insert all of the SIGHT PINS into the bottom of the SIGHT HOUSING in the proper order, the 20 YD. SIGHT PIN is furthest back and the 60 YD. SIGHT PIN is in the front. Line up the bottoms of each sight pin with the HOUSING LIP, and lock down each SIGHT PINS' CAM LOCK. This will hold each pin in place while the GEARS are inserted.

(2) With the CAMS locked, feed each FIBER-OPTIC through the CAMS, always feeding to the front of each CAM LOCK. (See BOTTOM VIEW OF SIGHT HOUSING.) The FIBER-OPTICS are fragile so handle gently. Wrap the FIBER-OPTICS around the entire SIGHT HOUSING, and insert the ENDS into the corresponding hole in the FIBER-OPTIC SHELF. Make sure the TUBE protecting the FIBER-OPTIC WRAP is under the FIBER-OPTIC SHELF, and the TUBES are snapped into the TUBE HOLDERS on top of the SIGHT HOUSING. Clip the FIBER-OPTIC protruding from the holes in the FIBER-OPTIC SHELF down to approximately 1/8 of an inch. These FIBER-OPTICS can now be domed / shrunk using a lighter or a match.

(3) Create a FEEDING BAR by cutting the head and point off of a 2 1/2 inch 8 penny finishing nail (from local hardware store.) This tool will be used to hold the GEARS appropriately against the SIGHT PINS while you finish inserting the other GEARS. It is IMPERITIVE that the first tooth of the GEAR rests into the lowest track of the SIGHT PIN. If this is not done the GEARS will NOT function properly and there is a chance that the SIGHT PINS or the GEAR can be stripped and be rendered unuseable.

Place the FEEDING BAR into the GEARS' RETAINER PIN hole, insert the FIRST TOOTH of the GEAR into the lowest track of the SIGHT PIN. Then roll the gear up the SIGHT PIN until you can push the FEEDING BAR through the hole in the GEAR. This will hold the gear in place while the next gear is inserted into the SIGHT HOUSING.

Once all GEARS are correctly inserted, re-insert the RETAINER PIN into the SIGHT housing. Use the FEEDING BAR to hold the GEARS in place while the RETAINER PIN is being inserted. Use a punch or press to insert the RETAINER PIN into the SIGHT HOUSING. Inserting the RETAINER PIN into the SIGHT HOUSING will remove the FEEDING BAR.

